



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-578-031
Job Sheet 188297



Part No: D350-578-031

Job Qty: 6 pcs

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/7/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/17/19	2/28/19	0.00	0.00	Start Up Stores/Pkg-2		
105	Packaging 1 - Pick Kit	6 pcs		2/28/19	0.00	0.00	Packaging1-3		
106	Packaging 1-1 - Pick Kit - B4B	6 pcs		2/28/19	0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		
							Packaging 1 - 7 - B4B		
							Packaging 1 - 8 - B4B		
							Packaging 1 - 9 - B4B		
							Packaging 1 - 10 - B4B		
							Packaging 1 - 11 - B4B		
							Packaging 1 - 12 - B4B		
							Packaging 1 - 13 - B4B		
							Packaging 1 - 14 - B4B		
							Packaging 1 - 15 - B4B		
							Packaging 1 - 16 - B4B		
							Packaging 1 - 17 - B4B		
							Packaging 1 - 18 - B4B		
							Packaging 1 - 19 - B4B		
							Packaging 1 - 20 - B4B		
							Packaging 1 - 21 - B4B		
							Packaging 1 - 22 - B4B		
							Packaging 1 - 23 - B4B		
							Packaging 1 - 24 - B4B		
							Packaging 1 - 25 - B4B		
							Packaging 1 - 26 - B4B		
							Packaging 1 - 27 - B4B		
							Packaging 1 - 28 - B4B		

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					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
110	QC 4	6 pcs	2/28/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS
					QC 4 - 69	69
					QC 4 - 9	9-89
					QC 4 - 46	DAS
120	Packaging 3-1 - Stock - B4B	6 pcs	2/28/19	0.00 0.00	Packaging 3 - 1 - B4B	69
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
125	DC - 1 - B4B	6 pcs	2/28/19	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21 FEB 06 2019
130	QC 21 - FG	6 pcs	2/28/19	0.00 0.00	QC 21 - FG - 21	9-89
					QC 21 - FG - 70	
					QC 21 - SA - 53	DAS
Part Op 105 - Pick Kit						21 FEB 06 2019

Descriptions: **110** - QC4- 100% Inspect kits for completeness
120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429
125 - Document Control - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	72 Ea (12 ea)	90-Start up Operation	
AN4-17A	Bolt	72 Ea (12 ea)	90-Start up Operation	
D3859-041	Wearplate Assembly	12 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	72 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	144 Ea (24 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	72	351	0
	AN4-17A	72	277	0
	D3859-041	12	0	0
	MS21042L4	72	3,171	0
	NAS1149D0463J	144	4,290	0

Part Specifications

Specifications could not be found.

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Job Sheet 188297



Part No: D350-578-031

Job Qty: 6 ea

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

008544

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/28/19	0.00	0.00	Start Up Stores/Pkg-2		JAN 15 2019
105	Packaging	6 pcs		2/28/19	0.00	0.00	Packaging1-3		
110	QC	6 pcs		2/28/19	0.00	0.00	QC4		
120	Packaging	6 pcs		2/28/19	0.00	0.00	Packaging3-1		
125	DC	6 pcs		2/28/19	0.00	0.00	DC		
130	QC21-FG	6 Ea		2/28/19	0.00	0.00	QC21		

Part Op 120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429
Descriptions: 125 - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	72 Ea (12 ea)	90-Start up Operation	5147270
AN4-17A	Bolt	72 Ea (12 ea)	90-Start up Operation	5143491 x 16 50986212
D3859-041	Wearplate Assembly	12 Ea (2 ea)	90-Start up Operation	5131584 x 8 5139668 x 4
MS21042L4	Nut	72 Ea (12 ea)	90-Start up Operation	5133394
NAS1149D0463J	Washer	144 Ea (24 ea)	90-Start up Operation	5136345

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	72	337	0
	AN4-17A	72	160	0
	D3859-041	12	18	0
	MS21042L4	72	1,741	0
	NAS1149D0463J	144	2,440	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____	
Description Work Order De Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____ Positioned Wrong _____ Outside Tolerance _____ Drawing _____ Finish _____ Part Lost/Missing _____ Misread _____					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Press ☐ Bend ☐ Crush ☐ Crack ☐ Crimp ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____		☐ Drill Holes ☐ Fit/Function ☐ Out of Sequence ☐ Off-set/Set-up			

DART
 AEROSPACE
 Container No: S151158
 Part: D350-578-031
 Job No: 188297
 Serial No/Batch: S151158
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH93-4 Issue 1 Part A401STC SR000281

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